



**ETF WEST LLC**  
Division of Energy Task Force LLC

## Pre-insulated pipe

7700 W Olive Ave - Peoria, AZ - 85345 - 623-878-4377 - 623-878-6683

**Field installation instruction for 45° kit with PVC jacket**  
**Prior to installing fittings slide all fitting covers over pipe**



**With fitting installed slide sleeve**



**into position on pipe**



**Apply tapecoat to all seams**



**Drill 1" hole on each side for foam**



**on each side of fitting**



**Pour foam in the 1" hole**



**Apply tapecoat over 1" hole**



**Finished 45°**